



CERTIFICATION BODY

Accredited for certification purposes

SR EN ISO/17065:2013
ACCREDITATION CERTIFICATE
ON 066**CERTIFICATE OF PERFORMANCE CONSISTENCY**

2204-CPR-0920

In accordance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of March 9, 2011 (Construction Products Regulation or CPR), this certificate applies to the construction product

WOOD STRUCTURES.**LAMINATED TIMBER WITHOUT PROTECTIVE TREATMENT****GLUED SOLID HARDWOOD WITHOUT PROTECTIVE TREATMENT**

Glued laminated timber resistance class: GL 24h; GL 28h; GL 28c,

Glued solid hardwood resistance class: C24,

**The products' performances are detailed in the annex attached hereto.*

Designated use: load-bearing structures for civil and industrial construction (beams, columns, arches),

Introduced on the market and manufactured by **TEHNICA SCHWEIZ IMPEX SRL**,

Head office and production unit:

VOITEG (former farm no. 5A IAS VOITEG), TIMIS County

Phone: 0256 392 577, fax: 0356 819 913.

This certificate attests that all the provisions for assessment and verification of performance consistency described in Annex ZA of the standard

SR EN 14080:2013 (EN 14080:2013)

in system 1 for the performances set out in this certificate are applied and the factory production control carried out by the manufacturer is assessed to ensure consistency of performance of construction products.

This certificate was initially issued on **26.07.2024** and remains valid until **25.07.2027**, as long as neither the harmonized standard, nor the construction product, nor the EVCP methods and manufacturing conditions in the manufacturing facility are significantly modified, unless suspended or withdrawn by the notified certification body.

Chairman,**Distinguished Univ. Prof. Eng. Polidor BRATU PhD***[Illegible signature]**[Official round stamp affixed]*** This certificate is valid only if accompanied by the annex/annexes***26.07.2024**

ICECON CERT is an accredited certification body, RENAR accredited, accreditation certificate nr ON 066 and notified to European Commission, ID no. NB 2204.

ICECON CERT reserves the right to maintain, renew, revoke, cancel or suspend the validity of the certified marketer, if it is found that the initial certifying conditions have not been met at the time of the annual audits.

Sos. Pantelimon, nr 266, etaj 1, sector 2, CP 3-33, BUCHAREST, phone +4021 202 55 01, fax: +4021 255 31 49,

www.iceconcert.ro; ana.gheorghe@icecon.ro

Initial certification
26.06.2015
1st Recertification
27.07.2018
2nd Recertification
30.07.2021
3rd Recertification
26.07.2024

Certificate's validity
monitoring stages

1st Stage
30.01.2025

2nd Stage
30.07.2025

3rd Stage
30.01.2026

4th Stage
30.07.2026

5th Stage
30.01.2027

6th Stage
30.06.2027

WOOD STRUCTURES. GLUED LAMINATED TIMBER – WITHOUT PROTECTIVE TREATMENT

Resistance class: GL 24h,

Wood species: spruce

Features as per SR EN 14080:2013/ Measurement unit	Testing standard	Performances
Resistance to bending N/mm ²	SR EN 408+A1:2012	>24
Overall elasticity module to bending N/mm ²	SR EN 408+A1:2012	>11500
Resistance to bending as: Shear strength of the shear areas between the glued laminated timber, N/mm ²	SR EN 14080:2013 item 5.5.5, Annex D	>4
Resistance to bending as: Resistance to bending of the joints in comb, N/mm ²	SR EN 14080:2013 item. 5.1.6.2, Annex E SR EN 408+A1:2012	>30
Natural hardness Resistance to biological attack	SR EN 14080:2013 item 5.6.1 SR EN 350-2, Table 2	Durability class: 4, SH,SH,S,3-4,3v
Reaction to fire	SR EN 14080:2013, Table 11	Class D-s2, d0
Release of hazardous substances Formic aldehyde class, mgHCHO/m ³ air	SR EN 14080:2013 item 5.9, Annex A	E1 ≤0,124

Certification body

- Initial certification
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30.01.2026
- 4th Stage
30.07.2026
- 5th Stage
30.01.2027
- 6th Stage
30.06.2027

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26.07.2024

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The Annex 1 hereto is valid only accompanied by the Certificate of performance consistency no. 2204-CPR-0920

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WOOD STRUCTURES. GLUED LAMINATED TIMBER – WITHOUT PROTECTIVE TREATMENT

Resistance class: GL 28h,
Wood species: spruce

Features as per SR EN 14080:2013/ Measurement unit	Testing standard	Performances
Resistance to bending N/mm ²	SR EN 408+A1:2012	>28
Overall elasticity module to bending N/mm ²	SR EN 408+A1:2012	>12600
Resistance to bending as: Shear strength of the shear areas between the glued laminated timber, N/mm ²	SR EN 14080:2013 item 5.5.5, Annex D	>4
Resistance to bending as: Resistance to bending of the joints in comb, N/mm ²	SR EN 14080:2013 item. 5.1.6.2, Annex E SR EN 408+A1:2012	>36
Natural hardness Resistance to biological attack	SR EN 14080:2013 item 5.6.1 SR EN 350-2, Table 2	Durability class: 4, SH, SH, S, 3-4, 3v
Reaction to fire	SR EN 14080:2013, Table 11	Class D-s2, d0
Release of hazardous substances Formic aldehyde class, mgHCHO/m ³ air	SR EN 14080:2013 item 5.9, Annex A	E1 ≤0,124

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26.07.2024
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30.07.2026
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30.01.2027
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The Annex 2 hereto is valid only accompanied by the Certificate of performance consistency no. 2204-CPR-0920

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Certification body

WOOD STRUCTURES. GLUED SOLID HARDWOOD – WITHOUT PROTECTIVE TREATMENT

Resistance class: C24,
Wood species: spruce

Features as per SR EN 14080:2013/ Measurement unit	Testing standard	Performances
Resistance to bending N/mm ²	SR EN 408+A1:2012	>24
Overall elasticity module to bending N/mm ²	SR EN 408+A1:2012	>11000
Resistance to bending as: Shear strength of the shear areas between the glued laminated timber, N/mm ²	SR EN 14080:2013 item 5.5.5, Annex D	>4
Resistance to bending as: Resistance to bending of the joints in comb, N/mm ²	SR EN 14080:2013 item. 5.1.6.2, Annex E SR EN 408+A1:2012	>24
Natural hardness Resistance to biological attack	SR EN 14080:2013 item 5.6.1 SR EN 350-2, Table 2	Durability class: 4, SH, SH, S, 3-4, 3v
Reaction to fire	SR EN 14080:2013, Table 11	Class D-s2, d0
Release of hazardous substances Formic aldehyde class, mgHCHO/m ³ air	SR EN 14080:2013 item 5.9, Annex A	E1 ≤0,124

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27.07.2018
- 2nd
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30.07.2021
- 3rd
- Recertification
26.07.2024
- Certificate's validity monitoring stages
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30.01.2025
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The Annex 3 hereto is valid only accompanied by the Certificate of performance consistency no. 2204-CPR-0920

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Subsemnata, **Raluca Sorina Elefteriu**, traducator si interpret autorizat pentru limba engleza in temeiul autorizatiei nr. 14739/2005, eliberata de Ministerul Justitiei din Romania, certific exactitatea traducerii efectuate din limba romana in limba engleza, ca textul prezentat a fost tradus complet, fara omisiuni si ca, prin traducere, inscrierului nu i-au fost denaturate continutul si sensul.

The undersigned, **Raluca Sorina Elefteriu**, certified interpreter and translator for English, under no. 14739/2005, issued by Romanian Ministry of Justice, do hereby certify the accuracy of the translation from Romanian into English with the original text, and that the translation does not alter the content and meaning of the original document.

TRADUCĂTOR AUTORIZAT DE
MINISTERUL JUSTITIEI
ELEFTERIU RALUCA SORINA
Autorizația nr. 14739/2005
Limba Engleză

